Gel Time in Minutes at Room Temp

Slower

20003/50013	360	
20274/50013		
20290/50013		(Heat Cure
20203/50013		Recommended
20206/50013	300	
20793/50243	180	
20203/50015	160	
20206/50001	150	
20706/50021	120	2 Hours
20217/50024	95	
20215/50203		
20279/50080	90	
30027/40018	85	
20290/50021	70	
30027/40002	65	
30208/40006		
30222/40070		
30211/40008	60	1 Hour
30020/40018	49	
20256/40230	40	
30207/40002	37	
20300/50108	36	
30208/40002	35	
20203/50201	32	1/2 Hour
20203/30089	24	
20213/50223	18	
30223/40002	17	
20202/50002		
30009/40002	15	1/4 Hour
30017/40014	13	
30219/40002		
30214/40002	11	
30021/40002		
20237/50220	10	
20013/50003	5	
30204/40002	4	

Faster

Mixed Viscosity at Room Temp in CPS

Thicker

	50k	Ketchup
30223/40002	36k	
20215/50203	20k	
20203/50015	15k	
20013/50003		
20256/50230	13k	
20203/50201		
20237/50220	11k	
	10k	Honey
20217/50024	9k	
20243/50223	8.5k	
30222/40020	6k	
20202/50002		
20206/50013		
20206/50021	5.5k	
	5k	Karo Syrup
30211/40008	4.6k	
30207/40002	4.2k	
30219/40062	3.6k	
20706/50001	3.3k	
20279/50080	3.1k	
30027/46018	2.3k	
20203/50089		
20790/56013	2k	
30009/40002		
30027/40002	1.25k	
20203/50013	1.2k	
	1k	Motor Oil
30017/40014	980	
20003/50013	600	
30020/40018	500	
30008/40002	470	
	1	Water

Thinner

Hardness of Cured Material

Harder

20206/50001		
20202/50002	90D	
20003/50013		
20240/50021		
20290/50013		
20279/50080		
20706/50013		
20206/50013		
20206/50021		
20203/50015	85D	Bowling Ball
20237/50220	84D	
30021/40002		
20203/50089	80D	
20293/50243		
20215/50203		
20203/50013	75D	
20203/50201		
20256/50230		
20279/50013	70D	Hard Hats
30208/40002		
30219/40002		
30223/40002		
20300/50108	98A/50D	Inline Skate Wheels
20217/50024		
30208/40006	45D	
30214/40002	88A	
30207/40002	85A	
	70A	Car Tires
30211/40008	67A	
30020/40018	65A	
30008/40002	60A	
30009/40002		
30027/40018	55A	
30027/40002	50A	
	25A	Rubber Band
30222/40020	15A	
30017/40014	10A	

Softer